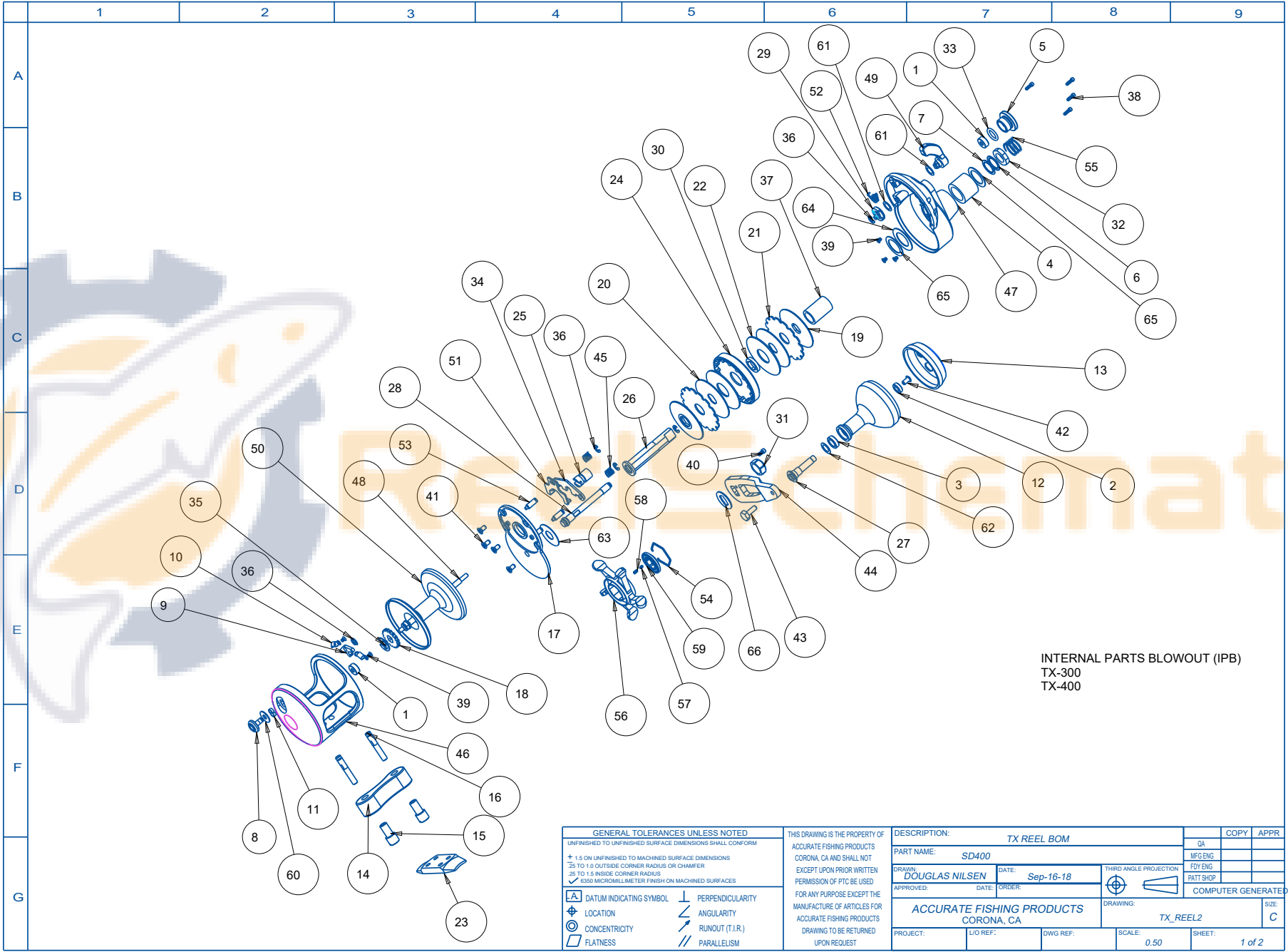




INTERNAL PARTS BLOWOUT (IPB)
TX-300
TX-400

GENERAL TOLERANCES UNLESS NOTED				DESCRIPTION: TX REEL BOM		COPY	APPR.
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM				PART NAME: SD400		QA	
+ 1.5 ON UNFINISHED TO MACHINED SURFACE DIMENSIONS				DRAWN: DOUGLAS NILSEN	DATE: Sep-16-18	MFG ENG	
- .25 TO 1.0 OUTSIDE CORNER RADIUS OR CHAMFER				APPROVED:	DATE:	FOY ENG	
- .25 TO 1.5 INSIDE CORNER RADIUS				THIRD ANGLE PROJECTION		PATT SHOP	
✓ 6350 MICROMILLIMETER FINISH ON MACHINED SURFACES				COMPUTER GENERATED		SIZE:	
[A] DATUM INDICATING SYMBOL		⊥ PERPENDICULARITY		ACCURATE FISHING PRODUCTS		TX_REEL2	C
⊕ LOCATION		∠ ANGULARITY		CORONA, CA			
⊙ CONCENTRICITY		⌒ RUNOUT (T.I.R.)		PROJECT:		L/O REF:	
▭ FLATNESS		∥ PARALLELISM		DWG REF:		SCALE: 0.50	SHEET: 1 of 2

BILL OF MATERIAL FOR TX-300, TX-400

No	COMPONENT NAME	Qty	Part No	No	COMPONENT NAME	Qty	Part No
1	BEARING_150_375_125	2	SD-16901	35	RETAINER_250_OD_E-STYLE	1	SD-17476
2	BEARING_195_354_116	1	S-4286	36	RETAINER_SHAFT_150	5	L-1342
3	BEARING_275_432_129	1	S-4288	37	ROLLER_CLUTCH_SLEEVE_SD	1	SD-16874
4	BEARING_ANTI-REV_BEARING_788	1	S-3908SS	38	SCREW_1-72_250_SC	4	B-8130-1
5	BEARING_CAP	1	SD-16902	39	SCREW_2-56_125_FH	5	S-4136
6	BELLEVEILLE_WASHER_405_580_048	1	SD-17494	40	SCREW_2-56_187_SC	1	B-5806
7	BELLEVEILLE_WASHER_405_500_054	1	SD-17496	41	SCREW_5-40_250_FH	4	SD-17594
8	BOSS_300-CLICKER_KNOB_LONG	1	B-10422-2	42	SCREW_6-32_250_BH	1	S-4266
9	BOSS_CLICKER_DOG_GEN2	1	B-12112	43	SCREW_10-24LH_425	1	L-1722
10	BOSS_CLICKER_DOG_SPRING	2	B-12114	44	SD_HANDLE_ARM_STAR_3_025X	1	SD-16972
11	BOSS_CLICKER_KEEPER	1	B-12124	45	SD_YOLK_SPRING	2	SD-17488
12	BOSS_POWERKNOB_BIG	1	B-8522	46	SD300-SP-FRAME	1	SD-17310
13	BOSS_POWERKNOB_CAP_BIG	1	B-8524	46	SD400-SP-FRAME	1	SD-16964
14	BOSS_SIDEPLATE_FRAME_CLAMP	1	B-660	47	SD400-SIDEPALTE	1	SD-16960
15	BOSS_SIDEPLATE_FRAME_HEXNUT	2	B-1444	48	SD300-SPOOL_SHAFT	1	SD-17354
16	BOSS_SP_FRAME_STUD	2	B-1154	48	SD400-SPOOL_SHAFT	1	SD-16856
17	BRIDGE_PLATE_SD	1	SD-16982	49	SD400_LEVER_ARM	1	SD-16968
18	CLICKER_SPROCKET_SD	1	SD-16950	50	SD400_SPOOL	1	SD-16862
19	DRAG_WASHER_SD_6-1	2	SD-16910	51	SLIDE_SD	1	SD-17000
20	DRAG_WASHER_SD_6-1_MD	2	SD-17350	52	SPRING_LEVER_SD	1	SD-17486
21	FIBER_WASHER_1-500_NT_SD	2	SD-17016	53	SPRING_POSTS	2	SD-17596
22	FIBER_WASHER_1-500_RD_SD	2	SD-17360	54	SPRING_STAR_KEEPER_SD	1	SD-17498
23	FOOT	1	B-1084	55	SPRING_STAR_SD	1	SD-17490
24	GEAR_MAIN_SD_6-1	1	SD-16918	56	STAR	1	SD-16922
25	GEAR_PINION_SD_6-1	1	SD-16906	57	STAR_CLICK_PIN_SD	1	SD-17282
26	GEAR_SHAFT_SD	1	SD-16866	58	STAR_CLICK_SPRING_SD	1	SD-17492
27	HANDLE_PIN_POWERKNOB_SM	1	B-8598	59	STAR_CLICK_WASHER_SD	1	SD-16892
28	HANDLE_PIN_SD	1	SD-16858	60	WASHER_200_450_035_TEFロン	1	B-1126S-2
29	LEVER_EXCENTRIC_SD	1	SD-16914	61	WASHER_254_380_005	2	SD-16940
30	MAIN_GEAR_SLEEVE	1	SD-17292	62	WASHER_277_428_005	1	S-4320
31	NUT_HANDLE_SD	1	SD-17200	63	WASHER_345_875_010	1	B-1028
32	NUT_TENSION_SD	1	SD-16870	64	WASHER_560_900_020	1	SD-16944
33	O-RING_437_070	1	B-1292	65	WASHER_GEAR_SHFT_WASHER_RUB_788	2	B-7268
34	PINION_YOLK_SD	1	SD-17012	66	WASHER_HANDLE_SD	1	SD-16896